Work Orde January-16-12		32		*787	782*							Page 1
Revision ID:	D350-591-312 Heli-Access-Step	Long RH	/	Accept	*N900	040	100	)*	Setup	Start Stop	*N	S1*
	16/01/2012 S	Start Qty: 10.06 Req'd Qty: 10.00	*10* *10*		Cust Item 1 Customer:	D:				Stop	^N	S2*
Approvals:	Process Plan: QC:		Date:  2/01/16		_	ate:			Run	Start Stop	*N *N	R1* R2*
Sequence ID/ Work Center ID		peration escription		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accep Qty	t Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revisio	on Nbr						·				·
D3272	Rev B											
*100 *100* DC Document Control	De	OCUMENT CONTROL  Memo  Photocopy bli	uefile and type labels as pe	0.00 · · · · · · · · · · · · · · · · · ·	CHG001 5 17/03/	67			M	5	12/0	3/06
*110 *110* Large Fab Large Fab	La	urge Fab <b>Memo</b> 1-Bevel end fo	or welding FWD ONLY	0.00	1	l 12.0	2./3	_10	. 9	8	·	
		D3272	ort using Jig DT8719, weld num Rod		QSI 004 & Dwg L 12/02/13	7		Œ	<b>3</b>	<b>s</b>		·

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W/O:			WO	RK ORDER CHAN	GES					
DATE	STEP	PRO	OCEDURE CHAN	IGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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									Data	<u></u>
Part No		PAR #:								
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NCR:	,	·	WORK ORDE	/ANCE	(NCH)				Т	
DATE	STEP	Description of NC			ection B	Sign &	Verific		Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	1	Date	Secti	on <sub>,</sub> C	Chief Eng	QC Inspector
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Work Orde		782		*787	782*			Page 2
Item ID: Revision ID: Item Name:	D350-591-31 Heli-Access-S			Accept	*N90004010	<b>N</b> *	Setup Start Stop	*NS1* *NS2*
Start Date: Required Date: Reference:	16/01/2012	Start Qty: 10.00 Req'd Qty: 10.00	*10* *10*		Cust Item ID: Customer:			IN.7/
Approvals:	00	n:	Date:		Date:		Run Start Stop	*NR1* *NR2*
Sequence ID/ Work Center II	D	Operation Description QC9- Inspect visual per Q	2S1004- Fusion Welds	Set Up/ Run Hours	Tool ID Tool # Plan Code	_	Qty I	Reject Insp. Number Stamp
*120* QC Quality Control		Memo		0.00		10	<u> </u>	BE 12/02/17
130		QC5- Inspect part comple	eteness to step on W/O	0.00		$\Lambda$		02 21 (10)
*130* QC Quality Control		Memo		0.00		}-\-\-(-		02 21 (10)
<sup>140</sup> <b>*14</b> ∩*		Chemical Conversion Coa	at per QSI005 4.1	0.00	,	//2.2/	111	1101 /
HandFinish Hand Finishing		Memo		0.00	$\ell$	UX	1 AA-1	1/ 100/102/20

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W/O:			WO	RK ORDER CHANG	SES				
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	'Approval QC Inspector
-11									
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Part No		PAR #:	Fault Categ	ory:	_ NCR: Yes	No <b>DQ</b>	A:	Date: _	
	Re	esolution:	Disposition	:	QA: N/C (	Closed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NC	R)			
		Description of NC		7	tion B	Verifi	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat		ion C	Chief Eng	QC Inspector
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Work Orde January-16-12		782		*787	782*						Page 3
Item ID: Revision ID: Item Name:	D350-591-3			Accept	*N900	)040	100	<b>)</b> *	Setup Start Stop	IV	S1* S2*
Start Date: Required Date: Reference:	16/01/2012 09/03/2012	Start Qty: 10.00 Req'd Qty: 10.00	*10* *10*		Cust Item Customer				,		
Approvals:	Process Pla	n:	Date:	Tooling: SPC (Y/N):		Date:		j	Run Start Stop	*N *N	R1* R2*
Sequence ID/ Work Center II  150  *150* QC Quality Control	)	Operation Description QC3- Inspect Part Finish Memo		Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accept Qty		Reject Number	Insp. Stamp
*180  *180  Large Fab  Large Fab		2-Leave one 3-Bevel Aft of 4-Inspect for	Leg Assembly as per Dwg I rivet out until welding is co end for welding foreign object as per QSI 0 end Plate as per QSI 004 & m Rod	Dwg D3272	1. Ae 121	[] [102/23	0.29	LIO	) <u>Ø</u>		•••

6-Grind End Plate flush

7-Install last rivet as per Dwg.

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DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Categ	ory:	_ NCR: Yes	No <b>DQ</b>	<b>\</b> :	_ Date: _	
	Res	solution:	Disposition	:	_ QA: N/C Cle	osed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	ANCE (NCR	)			
DATE	STEP	Description of NC		Corrective Action Section		Verific			Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	on C	Chief Eng	QC Inspector
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Work Ord January-16-12				*787	782*							Page 4
Item ID: Revision ID: Item Name:	D350-591-3	Step, Long RH		Accept	*N900	040	100	)*	Setup	Start Stop	*N:	S1*
Start Date: Required Date: Reference:	16/01/2012	Start Qty: 10.00 Req'd Qty: 10.00	*10* *10*		Cust Item 1 Customer:	ID:				Stop	^N;	S2*
Approvals:	Process Pla	an:	Date:	Tooling: SPC (Y/N):		ate:			Run	Start Stop	*N  *N	R1* R2*
Sequence ID/ Work Center II  190  *100* QC Quality Control	)	Operation Description QC10- Inspect visual per Memo	QSI004- ground welds	Set Up/ Run Hours 0.00	Tool ID	Tool #	Plan Code	Accept Qty	t Rej Qty		Reject Number	Insp. Stamp
200 <b>*200*</b> QC Quality Control		QC5- Inspect part comple	eteness to step on W/O	0.00	2103/07			41C P7	<u>)                                    </u>			
<sup>210</sup> * <b>21</b> 0*		Chemical Conversion Coa	at per QSI005 4.1	0.00			//	() V /		20	/ ,	160
HandFinish		Memo		0.00			/(	114	0-4			a/Us

Hand Finishing

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W/O:			WC	RK ORDER CHANG	GES					
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	D	ate	Qty	Approval Chief Eng / Prod Mgr	'Approval QC Inspector
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Part No		PAR #:								
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NCR:			WORK ORDI	ER NON-CONFORM	IANCE (N	CR)				
DATE	STEP	Description of NC Section A	Corrective Action Initial Action Descr		Section B  on Sign & Date		Verific Section		Approval Chief Eng	Approval QC Inspector
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Work Ord January-16-12	er ID 78782 7:41:25 AM			*787	782*				Page 5
tem ID: Revision ID:	D350-591-312		A	ccept	*N9000	<u>04010</u> 0	)* Set	· .	*NS1*
tem Name: Start Date: Required Date: Reference:		RH Qty: 10.00 Qty: 10.00	*1೧* *1೧*		Cust Item IE Customer:	<b>)</b> :		Stop	*NS2*
Approvals:	Process Plan:			Tooling: SPC (Y/N):	Dat		Rur	Start Stop	*NR1* *NR2*
Sequence ID/ Work Center II 20 *20 *20 Powdercoat Powder Coating	•		100 RE: 32	Set Up/ Run Hours 0.00	Tool ID	Tool # Plan Code	-	•	Reject Insp. Number Stamp
30 *230* HandFinish land Finishing		lk as per dwg QS1005 4.4  Memo	Batch <i>[20]</i>	<b>5</b> <sub>0.00</sub>		,	10 12H.	BK	R 12-3-5
<sup>40</sup> <b>*24∩*</b> ○C	QC3- Insp	pect Part Finish		0.00		10	RH	<u>d</u> .	M 12/03/06

Quality Control

W/O:			WORK ORDER CHAN							
DATE	STEP	PRO	CEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									Prod Mgr	
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Part No	•	PAR #:	Fault Cate	gory:	NCI	R: Yes 1	lo DQ	A:	_ Date: _	
		esolution:								
NCR:		. \	WORK ORDER NON-CONFORMA							
		Description of NC		Corrective Action	Section B		Verification		Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Descrip	otion	Sign & Date	Secti	ion C	Chief Eng	QC Inspector
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Work Orde		782		*787	82*						Page 6
Revision ID:	D350-591-3 Heli-Access-S			Accept	*N900	<b>040</b>	100	<b>*</b> s	Setup Star	1 71	S1* S2*
Start Date: Required Date: Reference:	16/01/2012 09/03/2012	Start Qty: 10.00 Req'd Qty: 10.00	*10* *10*		Cust Item II Customer:	D:					
Approvals:		in:	Date:	Tooling: SPC (Y/N):	Da	te:		F	Run Star Stop	1/1	R1* R2*
Sequence ID/ Work Center II 250 *750* Packaging Packaging	- · · · · · · · ·	Operation Description Pick Kit Memo	· · · · ·	Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
*260 *260* QC Quality Control		QC4- 100% Inspect kits f	or completeness	0.00	skz		(	(40) DH	)	<u></u>	- · <del></del>
270				0.00					1		

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Packaging

Packaging

0.00

Packaging

Identify and pack for shipping as per PPPD350-591-312

Location:\_\_

Memo

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W/O:	-		WO	RK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
<del> </del>								Prod Mgr	
			4 . 442/40						
Part No	•	PAR #:	Fault Categ	ory:	_ NCR: Yes	No <b>DQA</b>		_ Date: _	
		solution:							
NCR:			WORK ORDE	R NON-CONFORMA	ANCE (NCF	R)			
		Description of NC	Corrective Action Section		Verification		Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		n C	Chief Eng	QC Inspector
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Work Ord January-16-12		782	*78782*								Page 7
Item ID: Revision ID: Item Name:	D350-591-3 Heli-Access-S			Accept	*N900	040	100	<b>)</b> * s	Setup Sta	I	S1* S2*
Start Date: Required Date Reference:	16/01/2012 : 09/03/2012	Start Qty: 10.00 Req'd Qty: 10.00	*10* *10*		Cust Item I Customer:	D:				I	.7/
Approvals:	Process Pla	n:	Date:	Tooling:	D:	ate:		F			R1*
	QC:		Date:	<b>SPC (Y/N):</b>	Da	ate:			St	<sup>₀p</sup> *N	R2*
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
*280 *280* QC Quality Control		QC21- Final Inspection -	Work Order Release	0.00				M	して	12/0	03108

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W/O:			WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	D	ate	Qty	Approval Chief Eng / Prod Mgr	'Approval QC Inspector			
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Part No		PAR #:	Fault Categ	jory:	NCR: Ye	s No	DQA		Date:				
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DATE	CTED	Description of NC Section A			ction B		Verifica		Approval	Approval			
DATE	SIEP		Initial Chief Eng	Action Description Chief Eng	Sig Da		Section	1 C	Chief Eng	QC Inspector			
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Picklist Print January, 16-12 7:41	:29 AM											Page 1
Work Order ID: 787	782	-	*"	78782	)*							
Parent Item: D3	50-591-312				591-3	10*						
Parent Item Name:	Heli-Access-Step, L	ong RH	ı	17.5501-		1/		s	tart Date: 16/0	1/2012	Required	Date: 09/03/2012
								5	Start Qty: 10.0	0	Require	d Qty: 10.00
	IPP Rev:A04.03.221 IPP Rev:B 07-06- IPP Rev:C 08-04- IPP Rev:D 08-04- fixe route seq in bor	-09 Added D35 -02 ECN1163 -08 ECN1164	DD DD	JLM verified by:E0 verified by:e0 by:EC		v:D						
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Status Issued
D3272-1		Manufactured	No			110	Each	30.0000	1	10	11	
*D3272-1	*								**		1210	0.02.11
				Location	!	Loc	<u>Qty</u>	Loc Code		. 5		
				ST	B78786	<b>&gt;</b>	-10		_	10	_	
				WA -	77650		40 10			-	_	
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D3067-1		Manufactured	No		77653	110	10 Each	127.0000	_	10		
*D3067-1	*	Manufactured	110			110	Lacii	127.0000	**	10	1/2/1	2.02.13
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W/O:			WORK ORDER CHANGES										
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NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCR	1)						
DATE	STEP	Description of NC			ion B	Verific	ation	Approval	Approval			
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Picklist Print January+16-12 7:41:29 AM					Page 3
Work Order ID: 78782  Parent Item: D350-591-312  Parent Item Name: Heli-Access-Step, Long RH		8782* )350-591-3	312*	Start Date: 16/01/2012	Required Date: 09/03/2012
				Start Qty: 10.00	Required Qty: 10.00
D3065-041 Manufa *\ightarrow 3065-041* Step Leg Assembly Hi	actured No		180 Each	12.0000 1 B 10 ** B 794	119 (10) Ae 12/02/2
•		Location WA 66149	Loc Oty 12 0	Loc Code	
D3067-1 Manufa *D3067-1* End Plate	octured No	77054	12 180 Each	127.0000 I 10 **	1212.02.29
		WA B 7965 78022 WA016 67582 68214 76179	Loc Oty 120 120 7 2 11 4	Loc Code	<u>)</u>
AN3-35A Purchas  *AN3-35A*  Bolt	sed No		250 Each	243.0000 2 20	() Se
		<b>Location</b> ST353 119449 120187	Loc Oty 243 43 200	Loc Code	
D3235-1 Manufa *D3235-1* Mounting Lug	ctured No		250 Each	47.0000 2 20 (	B78787 ST
		<u>Location</u> ST481 75547	<u>Loc Qty</u> 47 47	Loc Code	1213/7

W/O:			RK ORDER CHANG	GES		,				
DATE	STEP	PRO	OCEDURE CHAN	IGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	'Approval QC Inspector
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Part No	:	PAR #:	Fault Categ	ory:	NC	R: Yes	No <b>DQ</b>	A:	Date: _	
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NCR:			WORK ORDE	R NON-CONFORM	ANCE	(NCR	)			-
DATE	STEP	Description of NC	Description of NC Corrective Action					cation	Approval	Approval
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Picklist Print January 516-12 7:41:29 AM									Page 4
Work Order ID: 78782  Parent Item: D350-591-312			782* 50-591-3	12*					
Parent Item Name: Heli-Access-Step, I	Long RH						art Date: tart <u>Qt</u> y:	16/01/2012	Required Date: 09/03/2012 Required Qty: 10.00
D3278-041 *D3278=041* Support Assembly	Manufactured	No		250	Each	11.0000	. 1 **	(10) B7879	4 1 100
40		_	Location ST481 76169	<u>Lo</u>	c Oty 11 11	Loc Code			<i>,</i> -
AN960JD416 NAS1149D0463J  *AN960.ID416*  Washer	Purchased	No		250	Each	0.0000	16	160 M Do	644 D 507
AN960JD516 ~ NAS1149D0563J	Purchased	No		250	Each	0.0000	. 4. **	40) m1780	4 \$ 50
*AN5-36A*	Purchased	No	•	250	Each	245.0000	2 **	20 SD	SP
		_	<u>cocation</u> 5T340 119641 120187	<u>Lo</u>	245 45 200	Loc Code		20:	ai -
D2618 HV*D2618*	Manufactured	No		250	Each	152.0000	**	20 B78537	sol (a)
			TO12 76130	<u>Loc</u>	152 52	Loc Code		/3/در 	

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W/O:		,	WORK ORDER	CHANGES				
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							;·	
Part No	:	PAR #:	Fault Category:	NCR: Yes	No <b>DQ</b>	<b>A</b> :	_ Date: _	
·	Res	solution:	Disposition:	QA: N/C C	losed:		Date: _	
NCR:			WORK ORDER NON-CON	FORMANCE (NCF	R)			
<u> </u>		Description of NO	Corrective Action	n Section B	Vorifi	cation	Approval	Approval

NCR:	WORK ORDER NON-CONFORMANCE (NCH)							
<u>, , , , , , , , , , , , , , , , , , , </u>		Description of NC		Corrective Action Section B		Verification	Approval	Approval QC Inspector
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W/O:		WORK ORDER CHANGES											
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Part No	•	PAR #:	Fault Cate	gory:	NCR: Ye	s No [	DQA:	Date: _					
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W/O:		WORK ORDER CHANGES										
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Dowt No.		DAD #-	Fault Cata		NCD:	Voc. N	o DO	۸.	Date:			
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DATE	STEP	Description of NC		Corrective Action Section		ion 0	Verific		Approval	Approval		
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	CHECK	SED	APPROVED	DRAWING NO.	, REV. B
į		E	1	D3272	SHEET 1 OF 3
	DATE			TITLE	SCALE
	07.0	5.18		STEP ASSEMBLY, HI LONG	NTS
	Α		04.03.01	NEW ISSUE	
	В		07.05.18	D3272-1 WAS D2622-120	

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-04	1 -042	PART NUMBER	DESCRIPTION
X		D3272-041	STEP ASSEMBLY, HIGH LONG (LH)
	X	D3272-042	STEP ASSEMBLY, HIGH LONG (RH)
1	1	D3065-041	LEG ASSEMBLY
2	2	D3066-1	SPACER
2	2	D3067-1	END PLATE
2	2	D3219-1	SUPPORT
$\sqrt{1}$	1	D3272-1	STEP
_			
16	3 16	MS20600AD4W4	RIVET

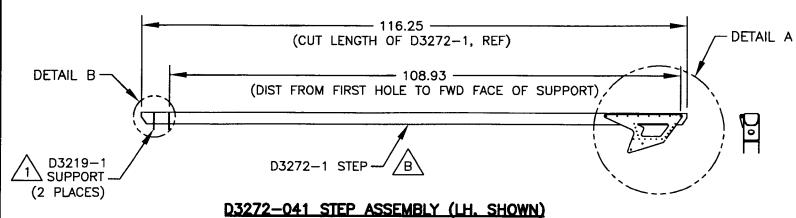
#### **GENERAL NOTES:**

- 1) D3272-041 SHOWN. FOR D3272-042, INSTALL D3219-1 SUPPORT OPPOSITE SIDE
- 2) WELD PER DART QSI 004
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005.4.1
  POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
  BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX.

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W/O:			WC	ORK ORDER CHANG	ES			
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	R	esolution:	Dispositio	n:	_ QA: N/C CI	osed:	Date: _	1, 111 4, 117, 119
NCR:		\	WORK ORD	ER NON-CONFORMA	NCE (NCR	3)		
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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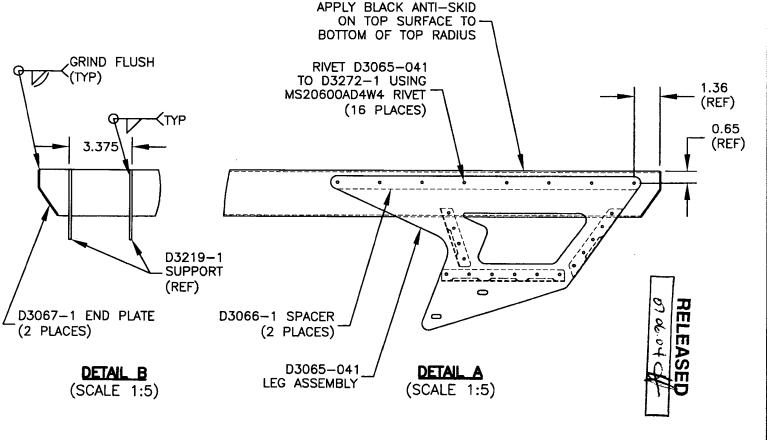
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PURPOSE

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D3272-042 STEP ASSEMBLY (RH, OPPOSITE)



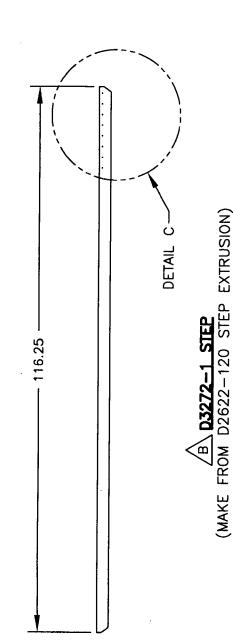
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1:20	STEP ASSEMBLY, HI LONG		07.05.18	
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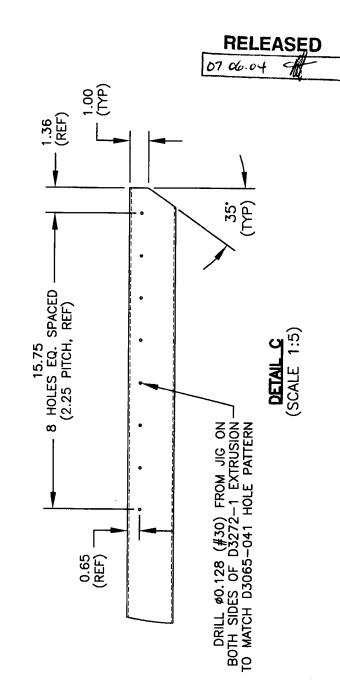
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CHECKED	APPROVED	DRAWING NO.	REV. B
DATE	<u> </u>	TITLE	SHEET 3 OF 3 SCALE
07.05.18		STEP ASSEMBLY, HI LONG	1:20





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Work Order ID 78782 January-16-12 7:41:25 AM \*N900040100\* Setup Start Accept D350-591-312 Item ID: **Revision ID:** Heli-Access-Step, Long RH Item Name: Cust Item ID: \*10\* **Start Qty: 10.06** 16/01/2012 **Start Date: Customer:** Req'd Qty: 10.00 **Required Date:** 09/03/2012 Start Run Reference: Date: Date: 12/01/16 Tooling: Stop Process Plan: MLJ Approvals: Date: SPC (Y/N): Date: Reject Reject Accept Tool # Plan Tool ID Set Up/ Number Operation Qty Qty Sequence ID/ Code Run Hours Description Work Center ID **Revision Nbr** Draw Nbr Rev B D3272 0.00100 DOCUMENT CONTROL \*100\* 0.00 Memo DC Photocopy bluefile and type labels as per PPP D350-591-312 CHG001 Document Control 0.00 M12.02.13 10 \$ 110 Large Fab \*110\* 0.00 Memo Large Fab 1-Bevel end for welding FWD ONLY Large Fab 2-Weld Support using Jig DT8719, weld Fwd End Plate as per QSI 004 & Dwg - Le 12/02/17 A/R Aluminum Rod 3-Grind End Plate flush

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#### DART AEROSPACE LTD.

REFERENCE ONLY

D350-591 Page 23 of 23

							<u> </u>		
Qty	Qty	Qty	Qty	Qty	Qty	Qty (	Qty	Part Number	Description
-211	-212	-213	-214	-215	-216	-311	-312		
Х							1.1	D350-591-211	Heli-Access-Step™, Long Step – High Skid, LH
	Х							D350-591-212	Heli-Access-Step™, Long Step – High Skid, RH
		Х		-				D350-591-213	Heli-Access-Step™, Short Step – High Skid, LH
			Х					D350-591-214	Heli-Access-Step™, Short Step – High Skid, RH
1				Х				D350-591-215	Heli-Access-Step™, Short Step – Low Skid, LH
					Х			D350-591-216	Heli-Access-Step™, Short Step – Low Skid, RH
						X		D350-591-311	Heli-Access-Step™, Long Step – High Skid, LH
							X	D350-591-312	Heli-Access-Step™, Long Step – High Skid, RH
1								D3070-041	STEP ASSEMBLY (HIGH-LONG, LH)
	1							D3070-042	STEP ASSEMBLY (HIGH-LONG, RH)
		1						D3078-041	STEP ASSEMBLY (HIGH-SHORT, LH)
			1					D3078-042	STEP ASSEMBLY (HIGH-SHORT, RH)
$\neg$				1				D3168-041	STEP ASSEMBLY (LOW-SHORT, LH)
					1			D3168-042	STEP ASSEMBLY (LOW-SHORT, RH)
i						1		D3272-041	STEP ASSEMBLY (HIGH-LONG, LH)
		_		-			1	D3272-042	STEP ASSEMBLY (HIGH-LONG, RH)
4	4							D2182B035	RUBBER CUSHION
		2	2	2	2	-	A	D2230-1	MOUNTING LUG
		2	2	2	2	4	4	LD2230-3	MOUNTING LUG
8	8							D2274	RADIUS BLOCK
		<b></b>				2 /	2	D2618	BUSHING
4	4	4	4	4	4		,	D2732-030	CUSHION
2	2	1	1	1	1	2	<b>'</b> 2	D2856-400-720	ABRASION STRIP
2	2	<u> </u>	<u> </u>					D3064-1	CLAMP
1	1	<u> </u>			****			D3079-041	SUPPORT ASSEMBLY
4	4			-			-	D3080-1	CLAMP
						2	2	D3235-1	MOUNTING LUG
		<u> </u>				1 /	1 1	D3278-041	SUPPORT ASSEMBLY
						- ' (	<del>                                     </del>	D3270-041	
2	2	2	2	2	2	2	, 2	AN3-35A	BOLT
10	10	2	2	2	2	,	-	AN4-11A	BOLT
<del></del> -		4	4	4	4	8	/ 8	AN4-13A	BOLT
		<del>                                     </del>				2	2	-AN5-36A	BOLT
4	4	4	4	4	4	4 1	4	AN960JD10	WASHER
20	20	12	12	12	12	16	. 16	AN960JD416	WASHER
		, <u>,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,</u>	<del>- '-</del> -	<u> </u>	<u> </u>	4	4	AN960JD516	WASHER
2	2	2	2	2	2	2	2	MS21042L3	NUT
10	10	6	6	6	6	8 /	108	MS21042L4	NUT
- 10 _	10	<del>                                     </del>	<del>                                     </del>	<del>                                     </del>	١Ť	2	1 2	MS21042L5	NUT
			<b></b>		<del></del>	1	1 1	*DSI 9410-011	STEP MODIFICATION KIT

\*DSI 9410-011 Step Modification Kits are provided with all D350-591-311 and D350-591-312 Steps. This kit is provided as an option for the installer and is therefore **NOT REQUIRED** to complete the installation of the D350-591-311 or D350-591-312 Steps. Refer to Figure 21 for installation of the DSI 9410-011 Kit.